

XLamp® CMB1304 Pro9™ LED



PRODUCT DESCRIPTION

The XLamp® CMB family delivers industry-leading lumen density and efficacy in Cree LED's package and LES sizes. Leveraging the latest COB technology platform, the CMB family provides a no-compromise performance upgrade to existing CXA, CXB and CMA product families while retaining mechanical and optical compatibility with them.

Pro9™ version LEDs deliver up to 15% higher efficacy for 90 and 95 color rendering index (CRI) over standard version LEDs without sacrificing color rendering quality. Pro9 LEDs feature the industry's highest operating temperature rating of 105 °C and the same maximum current as the standard versions. In addition, all Pro9 LEDs share the same mechanical and electrical characteristics as the standard versions.

XLamp CMB LEDs are optimized for premium indoor lighting applications, including track, spot and downlight, as well as outdoor lighting.

FEATURES

- · 6-mm optical source
- Mechanical and optical design consistent with CXA13 and CXB13 LEDs
- EasyWhite® 2- and 3-step binning
- · Premium Color 2- and 3-step binning
- Available in 90 and 95 CRI minimum options
- Forward voltage options: 9-V class, 18-V class & 36-V class
- 85 °C binning and characterization
- Maximum drive current: 1200 mA (9 V), 600 mA (18 V), 300 mA (36 V)
- 115° viewing angle, uniform chromaticity profile
- Top-side solder connections
- · RoHS and REACH compliant
- UL® recognized component (E349212)



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CHARACTERISTICS

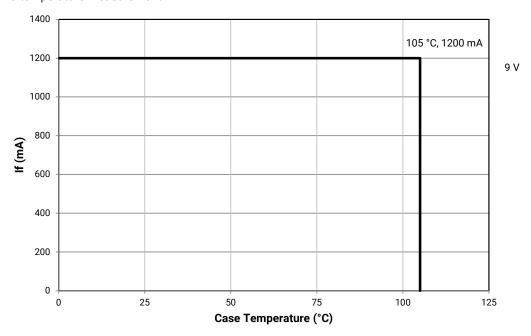
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (JEDEC JS-001-2012)			Class 3A	
DC forward current (9 V)	mA			1200*
DC forward current (18 V)	mA			600*
DC forward current (36 V)	mA			300*
Reverse current	mA			0.1
Forward voltage (9 V, 400 mA, 85 °C)	V		8.325	9.75
Forward voltage (18 V, 200 mA, 85 °C)	V		16.65	19.5
Forward voltage (36 V, 100 mA, 85 °C)	V		33.3	39

^{*} Refer to the Operating Limits section.

OPERATING LIMITS

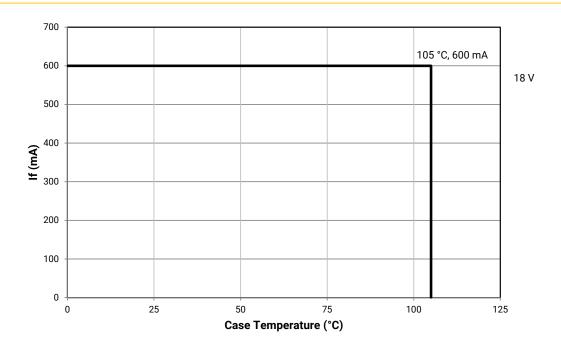
The maximum current rating of the CMB1304 Pro9 LED depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graphs shown below assume that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Either solder pad shown in the Mechanical Dimensions section on page 20 can be used as the Tc measurement point.

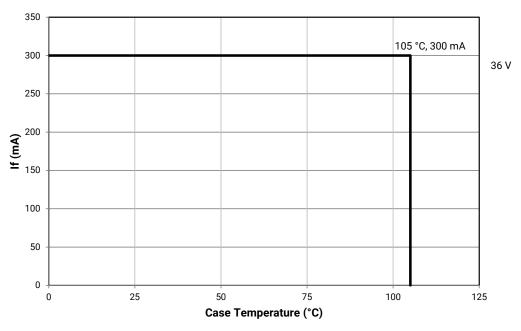
Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 140 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 21 for more information on LES temperature measurement.





OPERATING LIMITS - CONTINUED







FLUX CHARACTERISTICS, ORDER CODES & BINS - 9 V ($I_F = 400 \text{ mA}$, $T_J = 85 ^{\circ}\text{C}$)

The following tables provide order codes for XLamp CMB1304 Pro9 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 19).

Nominal	CF	₹1*	Minimum	Typical		2-Step		3-Step
ССТ	Luminous Lur		Luminous Flux (lm)			Group	Order Code	
5000 K	90	92	539	579			50G	CMB1304-0000-00PC0U0A50G
4000 K	90	92	519	558	40H	CMB1304-0000-00PC0U0A40H	40G	CMB1304-0000-00PC0U0A40G
4000 K	95	98	488	524	40H	CMB1304-0000-00PC0Z0A40H		
3500 K	90	92	519	558	35H	CMB1304-0000-00PC0U0A35H	35G	CMB1304-0000-00PC0U0A35G
3300 K	95	98	494	531	35H	CMB1304-0000-00PC0Z0A35H		
2000 14	90	92	507	545	30H	CMB1304-0000-00PC0U0A30H	30G	CMB1304-0000-00PC0U0A30G
3000 K	95	98	488	524	30H	CMB1304-0000-00PC0Z0A30H		
2700 K	90	92	489	526	27H	CMB1304-0000-00PC0U0A27H	27G	CMB1304-0000-00PC0U0A27G
2700 K	95	98	466	501	27H	CMB1304-0000-00PC0Z0A27H		

FLUX CHARACTERISTICS, ORDER CODES & BINS, PREMIUM COLOR - 9 V (I_F = 400 mA, T_J = 85 °C)

Specialty

Nominal			William										Typical		2-Step		3-\$	tep	
ССТ	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code									
3100 K	90	92	480	516			31Q	CMB1304-0000- 00PC0U0A31Q											
	90	92	472	508					30U	CMB1304-0000- 00PC0U0A30U									
3000 K	90	92	492	529			30Q	CMB1304-0000- 00PC0U0A30Q											
	95	98	459	494	L7C	CMB1304-0000- 00PC0Z0AL7C													

Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 23).
- For 90 CRI minimum LEDs, CRI R9 typical is 60.



FLUX CHARACTERISTICS, ORDER CODES & BINS - 18 V ($I_F = 200 \text{ mA}$, $T_J = 85 ^{\circ}\text{C}$)

The following tables provide order codes for XLamp CMB1304 Pro9 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 19).

Nominal	CF	₹1*	Minimum	Typical		2-Step		3-Step
ССТ	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code
5000 K	90	92	539	579			50G	CMB1304-0000-00PF0U0A50G
4000 K	90	92	519	558	40H	CMB1304-0000-00PF0U0A40H	40G	CMB1304-0000-00PF0U0A40G
4000 K	95	98	488	524	40H	CMB1304-0000-00PF0Z0A40H		
3500 K	90	92	519	558	35H	CMB1304-0000-00PF0U0A35H	35G	CMB1304-0000-00PF0U0A35G
3300 K	95	98	494	531	35H	CMB1304-0000-00PF0Z0A35H		
3000 K	90	92	507	545	30H	CMB1304-0000-00PF0U0A30H	30G	CMB1304-0000-00PF0U0A30G
3000 K	95	98	488	524	30H	CMB1304-0000-00PF0Z0A30H		
2700 K	90	92	489	526	27H	CMB1304-0000-00PF0U0A27H	27G	CMB1304-0000-00PF0U0A27G
2700 K	95	98	466	501	27H	CMB1304-0000-00PF0Z0A27H		

FLUX CHARACTERISTICS, ORDER CODES & BINS, PREMIUM COLOR - 18 V ($I_F = 200 \text{ mA}$, $T_J = 85 ^{\circ}\text{C}$)

Specialty

Nominal			Minimum Typical			2-Step		3-Step			
ССТ	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code	
3100 K	90	92	480	516			31Q	CMB1304-0000- 00PF0U0A31Q			
	90	92	472	508					30U	CMB1304-0000- 00PF0U0A30U	
3000 K	90	92	492	529			30Q	CMB1304-0000- 00PF0U0A30Q			
	95	98	459	494	L7C	CMB1304-0000- 00PF0Z0AL7C					

Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 23).
- For 90 CRI minimum LEDs, CRI R9 typical is 60.



FLUX CHARACTERISTICS, ORDER CODES & BINS - 36 V ($I_F = 100 \text{ mA}, T_J = 85 ^{\circ}\text{C}$)

The following tables provide order codes for XLamp CMB1304 Pro9 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 19).

Nominal	CF	RI*	Minimum	Typical		2-Step		3-Step
ССТ	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code
5000 K	90	92	539	579			50G	CMB1304-0000-00PN0U0A50G
4000 K	90	92	519	558	40H	CMB1304-0000-00PN0U0A40H	40G	CMB1304-0000-00PN0U0A40G
4000 K	95	98	488	524	40H	CMB1304-0000-00PN0Z0A40H		
3500 K	90	92	519	558	35H	CMB1304-0000-00PN0U0A35H	35G	CMB1304-0000-00PN0U0A35G
3300 K	95	98	494	531	35H	CMB1304-0000-00PN0Z0A35H		
2000 K	90	92	507	545	30H	CMB1304-0000-00PN0U0A30H	30G	CMB1304-0000-00PN0U0A30G
3000 K	95	98	488	524	30H	CMB1304-0000-00PN0Z0A30H		
2700 K	90	92	489	526	27H	CMB1304-0000-00PN0U0A27H	27G	CMB1304-0000-00PN0U0A27G
2700 K	95	98	466	501	27H	CMB1304-0000-00PN0Z0A27H		

FLUX CHARACTERISTICS, ORDER CODES & BINS, PREMIUM COLOR - 36 V ($I_F = 100 \text{ mA}$, $T_J = 85 ^{\circ}\text{C}$)

Specialty

Nominal	C	RI Minimum		Typical		2-Step		3-\$	tep	
ССТ	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code
3100 K	90	92	480	516			31Q	CMB1304-0000- 00PN0U0A31Q		
	90	92	472	508					30U	CMB1304-0000- 00PN0U0A30U
3000 K	90	92	492	529			30Q	CMB1304-0000- 00PN0U0A30Q		
	95	98	459	494	L7C	CMB1304-0000- 00PN0Z0AL7C				

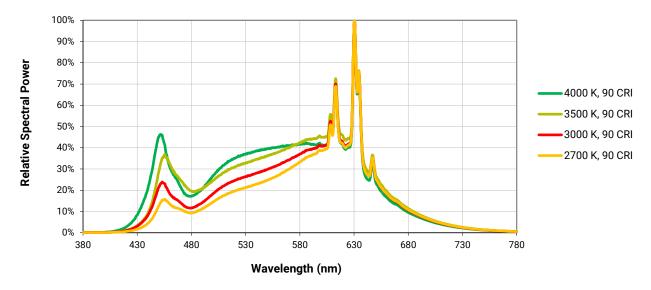
Notes

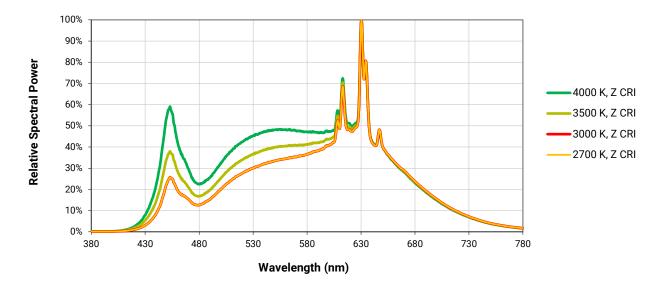
- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 23).
- For 90 CRI minimum LEDs, CRI R9 typical is 60.



RELATIVE SPECTRAL POWER DISTRIBUTION

The following graphs are the result of a series of pulsed measurements at 400 mA for the 9-V CMB1304 Pro9 LED, 200 mA for the 18-V CMB1304 Pro9 LED and 100 mA for the 36-V CMB1304 Pro9 LED and T_1 = 85 °C.



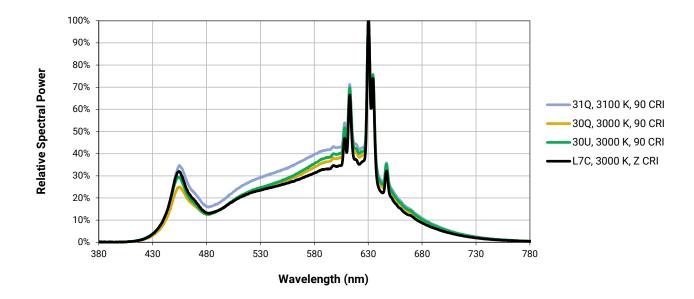




RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR

The following graph is the result of a series of pulsed measurements at 400 mA for the 9-V CMB1304 Pro9 LED, 200 mA for the 18-V CMB1304 Pro9 LED and 100 mA for the 36-V CMB1304 Pro9 LED and T_1 = 85 °C.

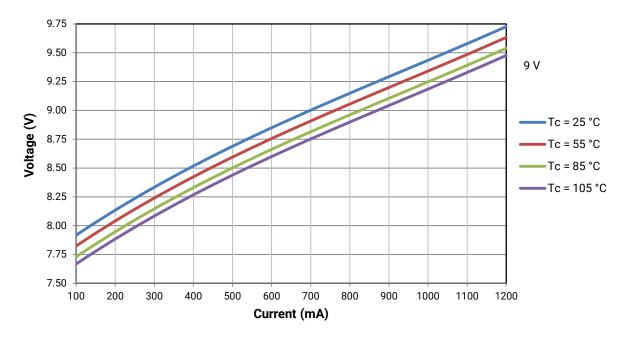
Specialty

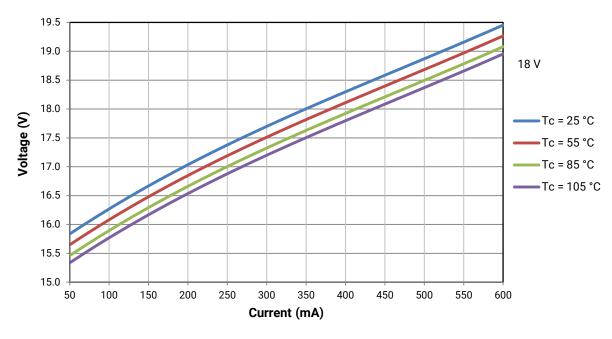




ELECTRICAL CHARACTERISTICS

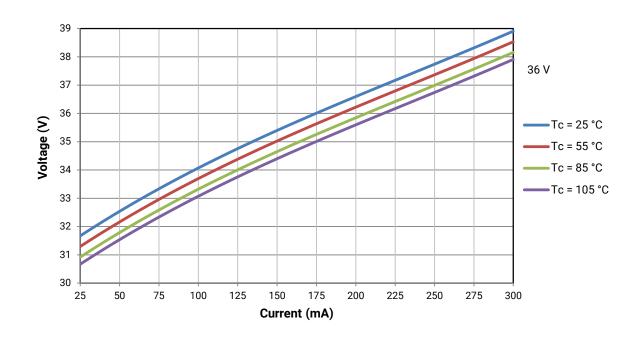
The following graphs are the result of a series of steady-state measurements.







ELECTRICAL CHARACTERISTICS - CONTINUED



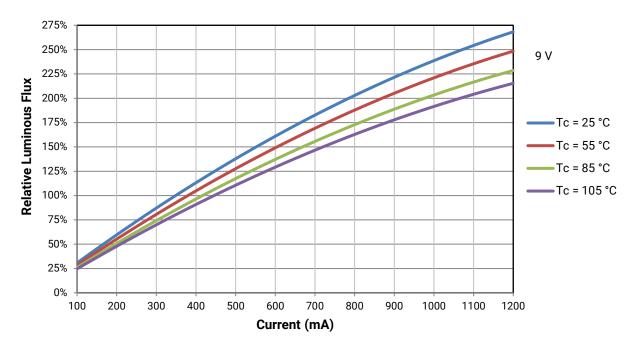


RELATIVE LUMINOUS FLUX

The relative luminous flux values provided below are the ratio of:

- · Measurements of the CMB1304 Pro9 LED at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 400 mA at T₁ = 85 °C for the 9-V CMB1304 Pro9 LED.

Using the 9-V CMB1304 Pro9 LED as an example, at steady-state operation of Tc = 55 °C, I $_F$ = 600 mA, the relative luminous flux ratio is 150% in the chart below. A 9-V CMB1304 Pro9 LED that measures 501 lm during binning will deliver 752 lm (501 * 1.5) at steady-state operation of Tc = 55 °C, I $_F$ = 600 mA.



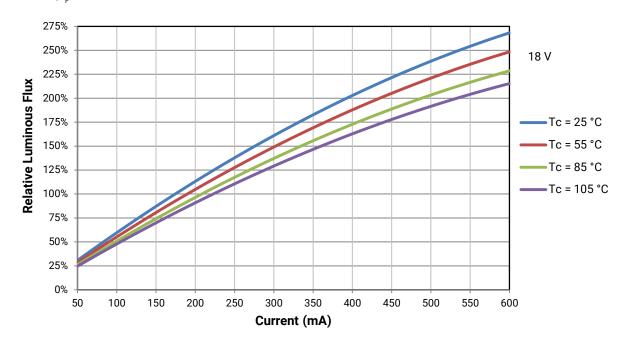


RELATIVE LUMINOUS FLUX - CONTINUED

The relative luminous flux values provided below are the ratio of:

- · Measurements of the CMB1304 Pro9 LED at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 200 mA at T₁ = 85 °C for the 18-V CMB1304 Pro9 LED.

Using the 18-V CMB1304 Pro9 LED as an example, at steady-state operation of Tc = 55 °C, I_F = 300 mA, the relative luminous flux ratio is 150% in the chart below. An 18-V CMB1304 Pro9 LED that measures 501 lm during binning will deliver 752 lm (501 * 1.5) at steady-state operation of Tc = 55 °C, I_F = 300 mA.



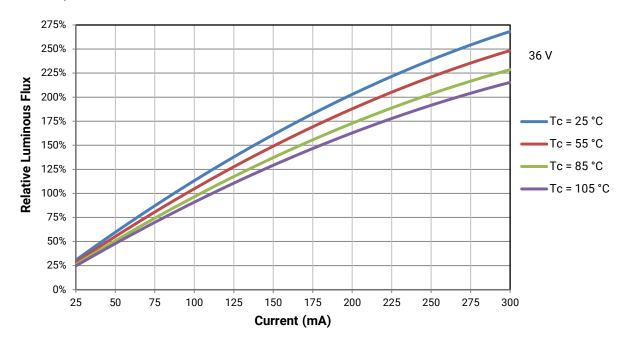


RELATIVE LUMINOUS FLUX - CONTINUED

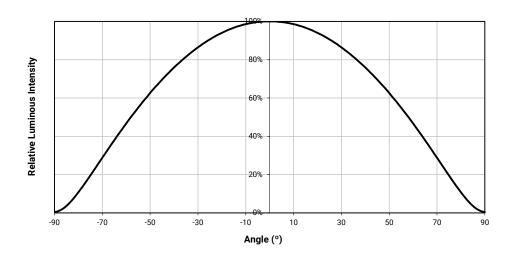
The relative luminous flux values provided below are the ratio of:

- Measurements of the CMB1304 Pro9 LED at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 100 mA at T₁ = 85 °C for the 36-V CMB1304 Pro9 LED.

Using the 36-V CMB1304 Pro9 LED as an example, at steady-state operation of Tc = 55 °C, I_F = 150 mA, the relative luminous flux ratio is 150% in the chart below. A 36-V CMB1304 Pro9 LED that measures 501 lm during binning will deliver 752 lm (501 * 1.5) at steady-state operation of Tc = 55 °C, I_F = 150 mA.



TYPICAL SPATIAL DISTRIBUTION





EASYWHITE® PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CMB1304 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyW	/hite Color Ter	nperatures – :	2-Step
Code	ССТ	х	у
		0.3764	0.3711
40H	4000 K	0.3784	0.3787
40H	4000 K	0.3847	0.3826
		0.3825	0.3748
0511		0.4022	0.3858
	3500 K	0.4053	0.3942
35H		0.4125	0.3977
		0.4091	0.3891
		0.4287	0.3975
2011	3000 K	0.4328	0.4064
30H	3000 K	0.4390	0.4086
		0.4347	0.3996
		0.4524	0.4048
0711	2700 K	0.4574	0.4140
27H	2700 K	0.4633	0.4154
		0.4581	0.4062

	EasyWhite Color Temperatures - 3-Step Ellipse										
5 1 6 1	ССТ	Center Point		Major Axis	Minor Axis	Rotation Angle					
Bin Code	3in Code CCT	x	у	а	b	(°)					
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0					
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7					
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0					
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2					
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5					



PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CMB1304 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

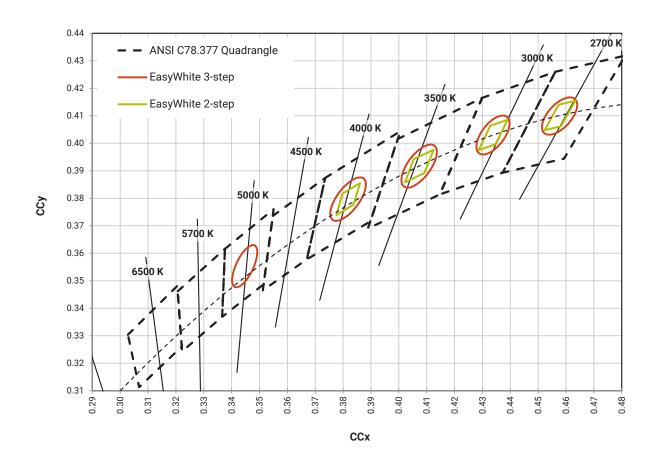
Specialty

EasyWhite Color Temperatures - 2-Step									
Code CCT x y									
		0.4192	0.3754						
L7C	3000 K	0.4224	0.3823						
L/C		0.4291	0.3847						
		0.4257	0.3777						

	EasyWhite Color Temperatures – 3-Step Ellipse										
Bin Code (сст	Center Point		Major Axis	Minor Axis	Rotation Angle					
Bill Code	661	х	у	а	b	(°)					
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3					
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2					
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2					



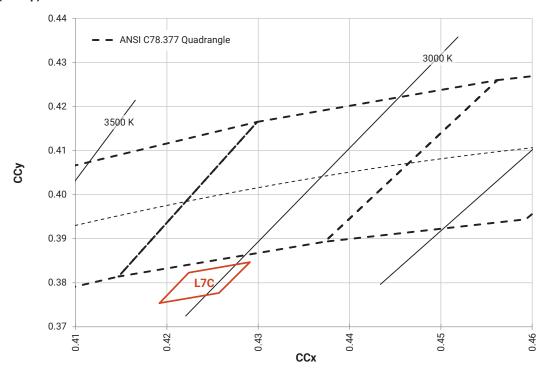
EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C)



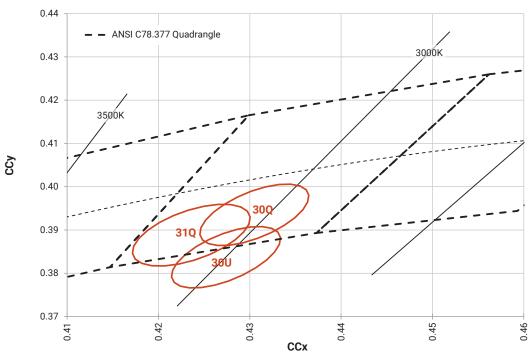


PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C)

Specialty (2-step)



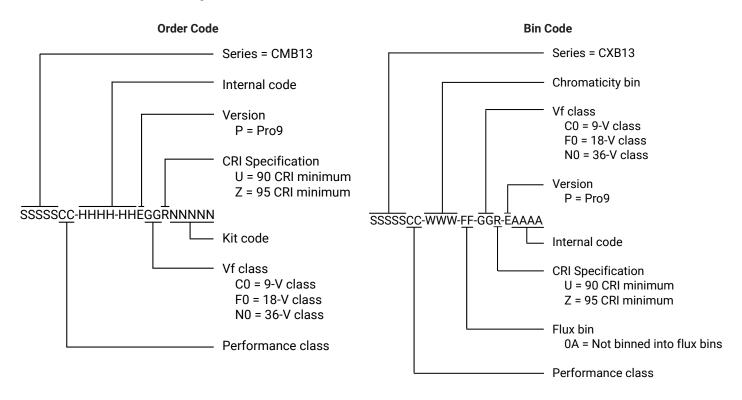
Specialty (3-step)





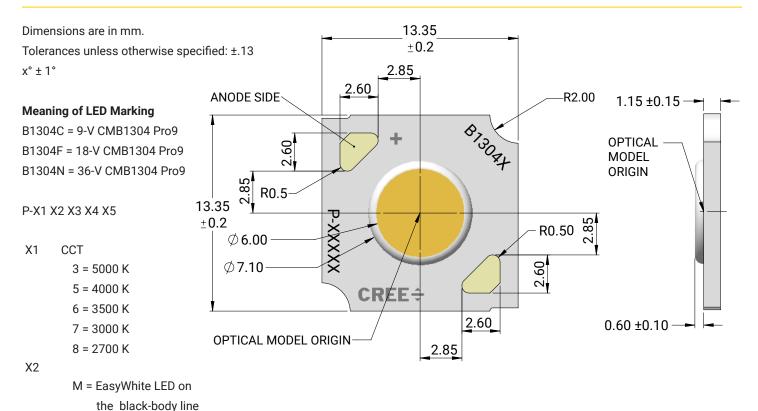
BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:





MECHANICAL DIMENSIONS



the black-body line X3 Flux bin

Χ4

0A = Not binned into flux bins

Q = Specialty LED below the black-body lineU = Specialty LED below

X5 CRI

U = 90 CRI min

Z = 95 CRI min

Tc measurement point: either the anode or cathode solder pad



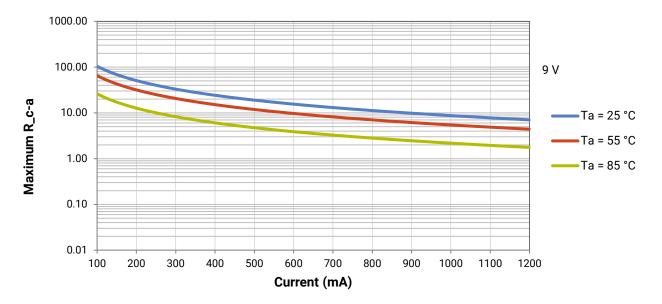
THERMAL DESIGN

The CMB family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_j) . Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_j calculations with maximum ratings based on forward current (I_F) and case temperature (Tc). No additional calculations are required to ensure that the CMB LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 4 for the Operating Limit specifications.

There is no need to calculate for T_J inside the package, as the thermal management design process, specifically from solder point (T_{sp}) to ambient (T_a) , remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CMB soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CM Family LEDs soldering and handling document.

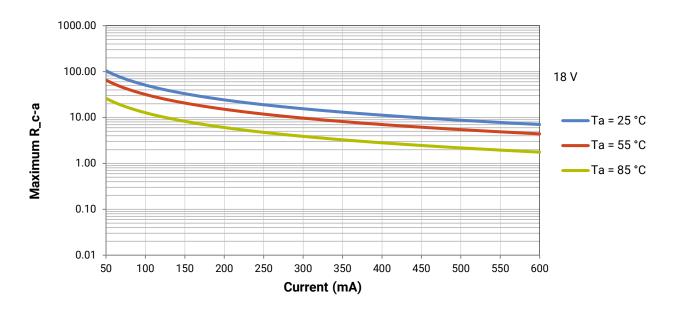
To keep the CMB1304 Pro9 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R_c-a) must be at or below the maximum R_c-a value shown on the following graphs, depending on the operating environment. The y-axis in each graph is a base 10 logarithmic scale.

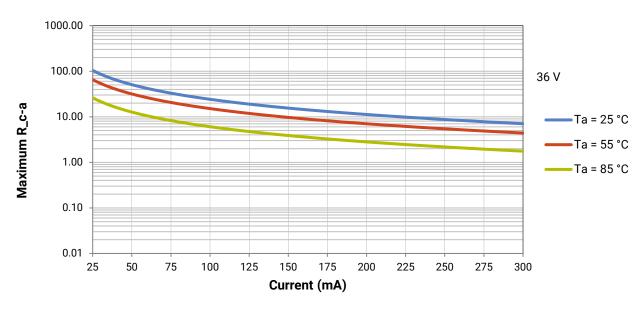
As the figure at right shows, the R_c -a value is the sum of the thermal resistance of the TIM (R_t im) plus the thermal resistance of the heat sink (R_t).





THERMAL DESIGN - CONTINUED







NOTES

LED Use

This LED may be used for general indoor and outdoor commercial lighting applications. Use of this LED in medical equipment, airfields, runways, aircraft, stage studios applications, information displays utilizing LCD Backlights and other emissive pixel display technology, or products intended for sale for residential end-use applications is prohibited ("Use Restrictions"). Purchaser of this LED must inform its downstream customers of the aforementioned Use Restrictions. If purchaser and/or customer of purchaser breaches the use restriction ("Breaching Party"), Cree LED must be timely notified of the breach and the Breaching Party must take reasonable measures to terminate the breach. Failure to timely cure such breach may result in Cree LED halting supply of LEDs to the breaching party.

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs. Cree LED did not perform Room Temperature Operating Life (RTOL) testing on the CMB1304 Pro9 LED.

Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

REACH Compliance

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request



NOTES - CONTINUED

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

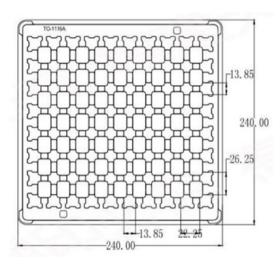


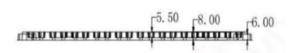
PACKAGING

CMB1304 Pro9 LEDs are packaged in trays of 80. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 400 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 3,200 LEDs per carton.

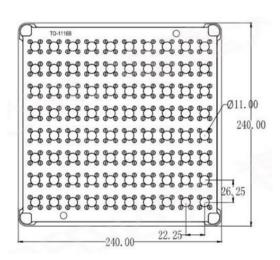
Dimensions are in mm. Tolerance: ± 0.5 mm

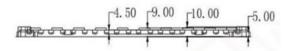
Load Tray





Upper Tray





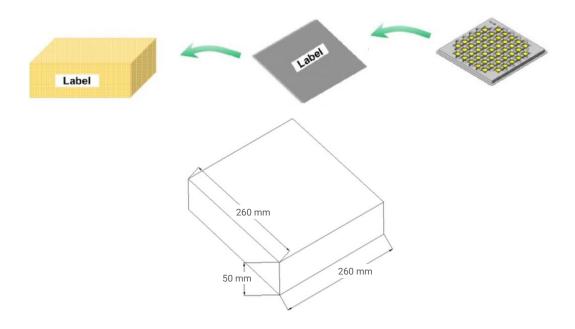


PACKAGING - CONTINUED

CMB1304 Pro9 LEDs are packaged in trays of 80. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 400 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 3,200 LEDs per carton.

Dimensions are in mm. Tolerance: ± 3 mm

Inner Box



Outer Carton

