

XLamp® CXB1830 Pro9™ LED



PRODUCT DESCRIPTION

The XLamp CXB Standard Density LED • family delivers excellent efficacy at lower • drive currents, as well as the highest level of reliability for COB LEDs through Cree • LED's expertise in ceramic substrates. • Featuring a full range of LES sizes, color • options and performance levels, the CXB family provides an easy upgrade path for • existing CXA family-based designs. •

Pro9™ version LEDs deliver up to 15% higher efficacy for 90 and 95 color • rendering index (CRI) over standard version • LEDs without sacrificing color rendering • quality. Pro9 LEDs feature the industry's • highest operating temperature rating of 105 °C and the same maximum current as the standard versions. In addition, all Pro9 LEDs share the same mechanical and electrical characteristics as the standard versions.

FEATURES

- · 14-mm optical source
- Optical design consistent with CXA1830 LEDs
- EasyWhite® 2- and 3-step binning
- · Premium Color 2- and 3-step binning
- Pro9 LEDs available in 90 and 95 CRI minimum options
- Forward voltage option: 36-V class
- · 85 °C binning and characterization
- Extremely uniform color over viewing angle
- · Top-side solder connections
- · Thermocouple attach point
- · RoHS and REACH compliant
- UL® recognized component (E349212)

TABLE OF CONTENTS

Characteristics 2
Operating Limits2
Flux Characteristics, EasyWhite® Order
Codes and Bins 3
Flux Characteristics, Premium Order Codes
and Bins3
Relative Spectral Power Distribution,
EasyWhite®4
Relative Spectral Power Distribution,
Premium Color 5
Electrical Characteristics 6
Relative Luminous Flux7
Typical Spatial Distribution8
EasyWhite® Performance Groups -
Chromaticity9
Premium Color Performance Groups -
Chromaticity10
EasyWhite® Bins Plotted on the 1931 CIE
Color Space11
Premium Color Bins Plotted on the 1931
CIE Color Space12
Bin and Order Code Formats13
Mechanical Dimensions13
Thermal Design14
Notes 15
Packaging17



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CHARACTERISTICS

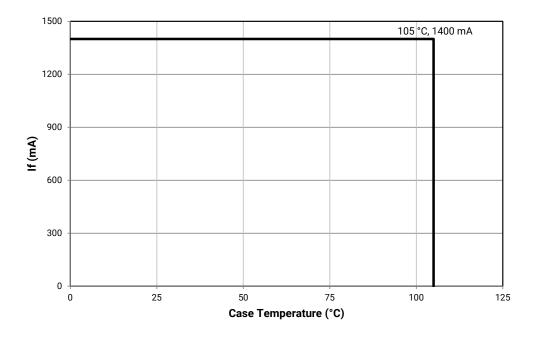
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current	mA			1400*
Reverse current	mA			0.1
Forward voltage (@ 800 mA, 85 °C)	V		34.6	36.9

^{*} Refer to the Operating Limits section.

OPERATING LIMITS

The maximum current rating of the CXB1830 Pro9 LED depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Please refer to the Mechanical Dimensions section on page 13 for the location of the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 135 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 14 for more information on LES temperature measurement.





FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS (I $_{\rm F}$ = 800 mA, T $_{\rm J}$ = 85 °C)

The following tables provide order codes for XLamp CXB1830 Pro9 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 13).

Nominal	CRI*		Minimum Typical		2-Step		3-Step		
ССТ	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code	
5000 K	90	92	3864	4246			50G	CXB1830-0000-00PN0U0A50G	
4000 K	90	92	3984	4378	40H	CXB1830-0000-00PN0U0A40H	40G	CXB1830-0000-00PN0U0A40G	
4000 K	95	98	3585	3940	40H	CXB1830-0000-00PN0Z0A40H			
3500 K	90	92	3969	4361	35H	CXB1830-0000-00PN0U0A35H	35G	CXB1830-0000-00PN0U0A35G	
3500 K	95	98	3572	3925	35H	CXB1830-0000-00PN0Z0A35H			
2000 14	90	92	3790	4165	30H	CXB1830-0000-00PN0U0A30H	30G	CXB1830-0000-00PN0U0A30G	
3000 K	95	98	3336	3665	30H	CXB1830-0000-00PN0Z0A30H			
0700 1/	90	92	3487	3832	27H	CXB1830-0000-00PN0U0A27H	27G	CXB1830-0000-00PN0U0A27G	
2700 K	95	98	3138	3449	27H	CXB1830-0000-00PN0Z0A27H			

FLUX CHARACTERISTICS, PREMIUM ORDER CODES AND BINS ($I_F = 800 \text{ mA}, T_J = 85 ^{\circ}\text{C}$)

Specialty

opeoidity	2 51-5															
Nominal	C	KI	Minimum							Typical		2-Step		3-8	tep	
ССТ	Min.	Тур	Luminous Flux (lm)		Group	Order Code	Group	Order Code	Group	Order Code						
3100 K	90	92	3790	4165			31Q	CXB1830-0000- 00PN0U0A31Q								
	90	92	3677	4040					30U	CXB1830-0000- 00PN0U0A30U						
3000 K	90	92	3715	4082			30Q	CXB1830-0000- 00PN0U0A30Q								
	95	98	3169	3482	L7C	CXB1830-0000- 00PN0Z0AL7C										

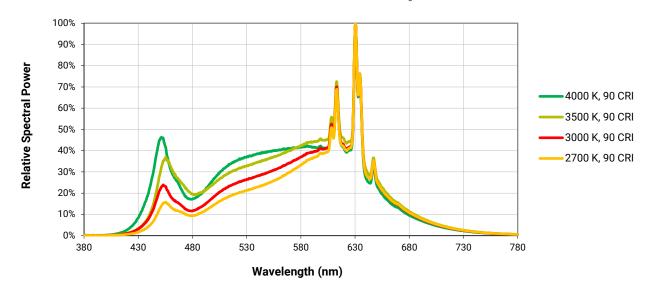
Notes

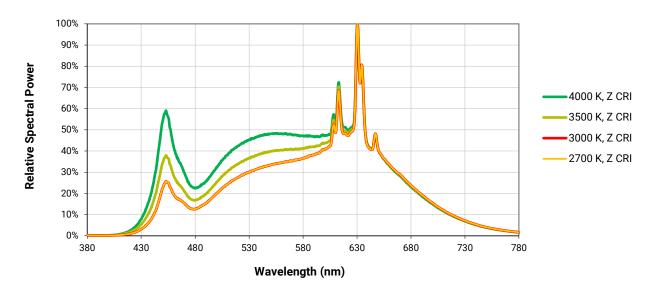
- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 15).
- For 90 CRI minimum LEDs, CRI R9 typical is 60.



RELATIVE SPECTRAL POWER DISTRIBUTION, EASYWHITE®

The following graphs are the result of a series of pulsed measurements at 800 mA and T₁ = 85 °C.



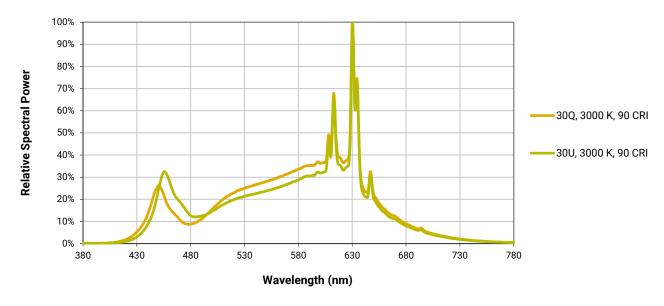


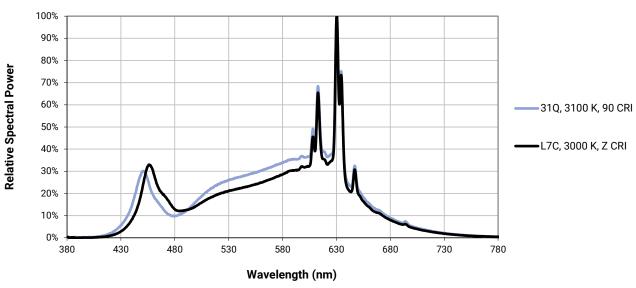


RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR

The following graphs are the result of a series of pulsed measurements at 800 mA and T₁ = 85 °C.

Specialty

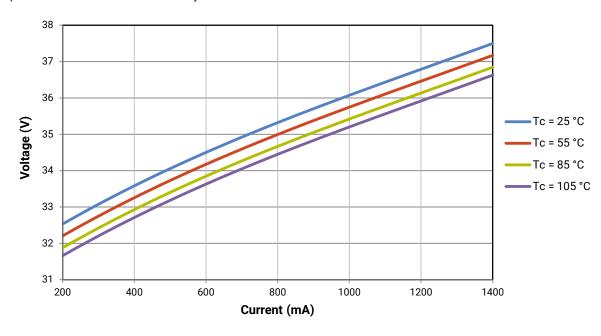






ELECTRICAL CHARACTERISTICS

The following graph is the result of a series of steady-state measurements.



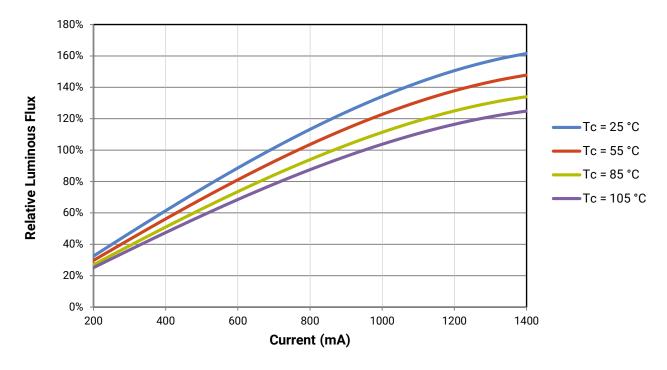


RELATIVE LUMINOUS FLUX

The relative luminous flux values provided below are the ratio of:

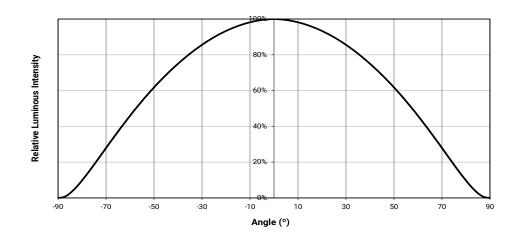
- · Measurements of the CXB1830 Pro9 LED at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 800 mA at T_J = 85 °C.

For example, at steady-state operation of Tc = 55 °C, I_F = 600 mA, the relative luminous flux ratio is 80% in the chart below. A CXB1830 Pro9 LED that measures 4410 Im during binning will deliver 3528 Im (4410 * 0.8) at steady-state operation of Tc = 55 °C, I_F = 600 mA.





TYPICAL SPATIAL DISTRIBUTION





EASYWHITE® PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CXB1830 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures - 2-Step							
Code	сст	х	у				
		0.3777	0.3739				
40H	4000 K	0.3797	0.3816				
40H	4000 K	C 0.3861 0.3855					
		0.3838	0.3777				
		0.4022	0.3858				
35H	3500 K	0.4053	0.3942				
3311		0.4125	0.3977				
		0.4091	0.3891				
		0.4287	0.3975				
30H	2000 K	3000 K	0.4064				
3011	3000 K		0.4086				
		0.4347	0.3996				
		0.4524	0.4048				
27H	070014	0.4574	0.4140				
Ζ/Π	2700 K	0.4633	0.4154				
		0.4581	0.4062				

	EasyWhite Color Temperatures - 3-Step Ellipse								
Bin Code CCT		Center Point		Major Axis	Minor Axis	Rotation Angle			
Bill Code	661	х	у	a	b	(°)			
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0			
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7			
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0			
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2			
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5			



PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CXB1830 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

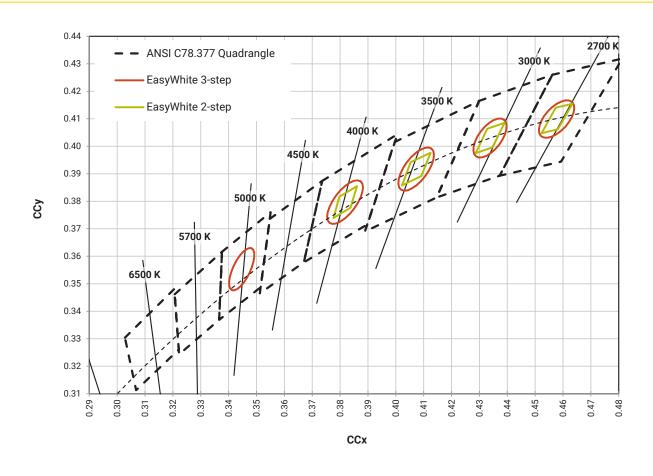
Specialty

EasyWhite Color Temperatures – 2-Step							
Code CCT x y							
		0.4192	0.3754				
L7C	3000 K	0.4224 0.382	0.3823				
L/C	3000 K	0.4291	0.3847				
		0.4257	0.3777				

EasyWhite Color Temperatures - 3-Step Ellipse								
Dia Carla COT		Center Point		Major Axis	Minor Axis	Rotation Angle		
Bin Code	CCI	х	у	a	b	(°)		
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3		
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2		
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2		



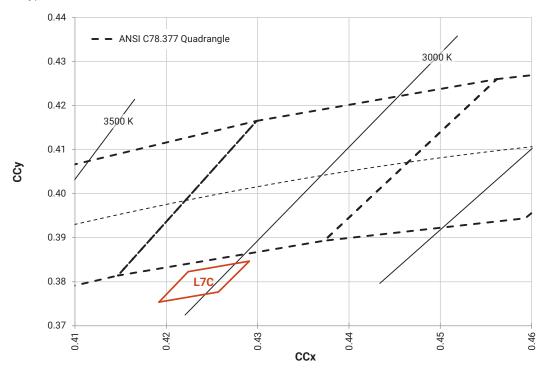
EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C)



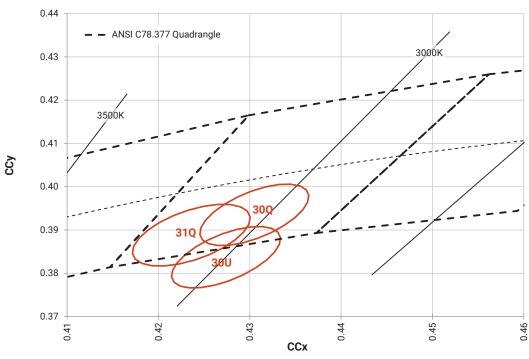


PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C)

Specialty (2-step)



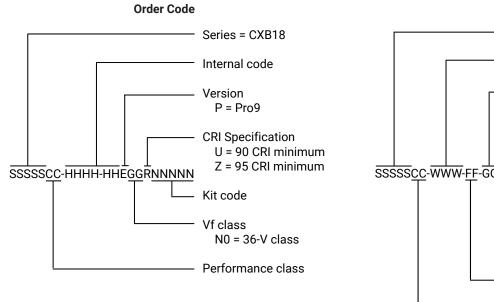
Specialty (3-step)

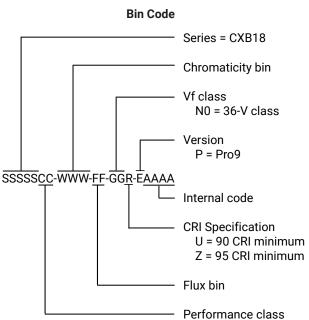




BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:





MECHANICAL DIMENSIONS

Dimensions are in mm.

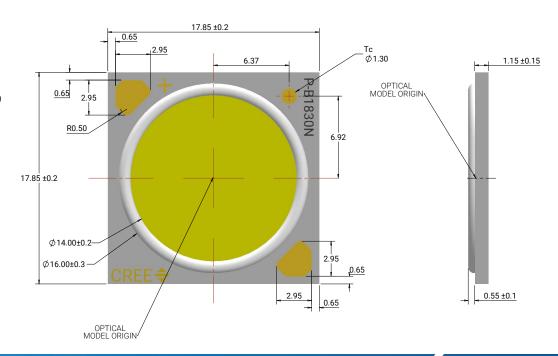
Tolerances unless otherwise

specified: ±.13

x° <u>+</u>1°

Meaning of LED marking

P-B1830N = 36-V CXB1830 Pro9





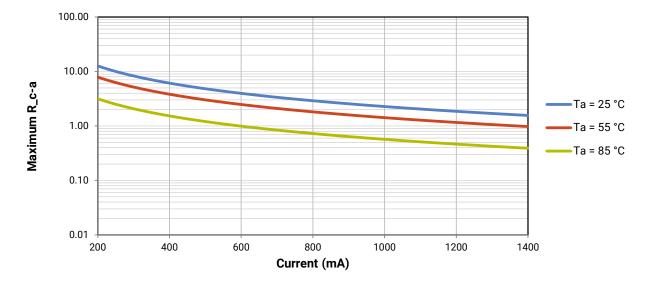
THERMAL DESIGN

The CXB family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_j) . Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_j calculations with maximum ratings based on forward current (I_F) and case temperature (Tc). No additional calculations are required to ensure that the CXB LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specifications.

There is no need to calculate for T_J inside the package, as the thermal management design process, specifically from T_{SP} to ambient (T_a) , remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CXB soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CX Family LEDs soldering and handling document. The CX Family LED Design Guide provides basic information on the requirements to use XLamp CXB LEDs successfully in luminaire designs.

To keep the CXB1830 Pro9 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R_c-a) must be at or below the maximum R_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the R_c-a value is the sum of the thermal resistance of the TIM (R_tim) plus the thermal resistance of the heat sink (R_hs).





NOTES

LED Use

This LED may be used for general indoor and outdoor commercial lighting applications. Use of this LED in medical equipment, airfields, runways, aircraft, stage studios applications, information displays utilizing LCD Backlights and other emissive pixel display technology, or products intended for sale for residential end-use applications is prohibited ("Use Restrictions"). Purchaser of this LED must inform its downstream customers of the aforementioned Use Restrictions. If purchaser and/or customer of purchaser breaches the use restriction ("Breaching Party"), Cree LED must be timely notified of the breach and the Breaching Party must take reasonable measures to terminate the breach. Failure to timely cure such breach may result in Cree LED halting supply of LEDs to the breaching party.

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs.

Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

REACH Compliance

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH Declaration. REACH banned substance information (REACH Article 67) is also available upon request.



NOTES - CONTINUED

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.



PACKAGING

CXB1830 Pro9 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 100 LEDs per carton. Each carton contains 100 LEDs from the same performance bin.

